



IMH INDUSTRIAL
MATERIAL HANDLING
BY WB MANUFACTURING

WB Mfg

Wisconsin Bench Manufacturing

TO INQUIRE OR ORDER CONTACT
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We Can.
DESIGN. BUILD. DELIVER.

IMH Catalog

We Can.

DESIGN. BUILD. DELIVER.

WB Manufacturing can **design** the solutions to meet your environments. Choose from our vast array of furniture and cabinet standards or talk directly to our in-house Design Team to customize products to fit your space.

We can **build** it. With over 100 skilled American workforce professionals in our plant in Thorp, Wis., WB Manufacturing can build what you need when you need it. At WB, we use quality materials and processes to ensure affordable, durable, long-lasting products backed by a comprehensive warranty.

We can **deliver**. Yes, we can facilitate timely, affordable shipment of your products, but we can also "deliver." Deliver the best product, the best customer service and the best solutions for what we hope is the best experience one can have when fulfilling educational, office, health care and industrial needs.

At WB Manufacturing... **We Can.**



have questions?
need information



In the 25 years of doing business with Wisconsin Bench, we have never been disappointed. Whether it's a quick turnaround of sample bench tops, innovative cost saving ideas, responsive and courteous customer service and outstanding quality that is second to none, Wisconsin Bench has it covered and is our "go to" source for bench tops.



Joe Zaplatosch
- Purchasing Manager, Edsal Manufacturing

WB Mfg
Wisconsin Bench Manufacturing

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Look for this icon for **Quick Ship Products** will ship in 7-10 days or less. (Larger quantities may alter lead time. Allow 2-3 weeks for TFL lockers.)



IMH INDUSTRIAL
MATERIAL HANDLING
BY WB MANUFACTURING



No matter what your industrial material handling needs, top it off with a BenchTop from WB Manufacturing. From hardwood butcher block to chemical resistant laminate, phenolic to high pressure laminate and stainless steel, we can supply your office, plant or work center with a safe, secure work surface.



Hardwood Shown

BUTCHER BLOCK

Ideal for electrical or tool and die work, butcher block benchtops are rugged, yet yielding enough to provide a safe surface for precision tools. Our butcher block tops are crafted from face-glued hardwood strips, sanded to a smooth finish for outstanding strength and quality appearance.



Our Made in the USA Maple Provides More Uniform Grain with Minimal Inclusions

specs

- Hardwood (standard)
- Face-glued strips for strength
- 1/8" eased edge, bullnose front edge or 3/8" front edge
- Sizes up to 60"W x 144"L
- 1.25", 1.5", 1.75" or 2.25" thick
- Catalyzed lacquer finish (two coats on top, one on bottom), mineral oil or Boiled Linseed Oil
- Tops wider than 36" are two pieces with draw tight joint fastener
- Optional Red Oak, Maple, backsplash



WB Signature

SHOPTOP®

For years of lasting strength and rugged treatment, select our composite ShopTop® which sandwiches a medium-density fiberboard (MDF) or lumber core between two layers of 1/2" Industrial Grade particle board. Non-conductive and splinter-proof.



Optional Lumber Core



Bullnose 180° Front Also Available

specs

- MDF core sandwiched between 1/2" particle board
- Optional lumber core
- 3/8" radius top and bottom front edges for comfort
- Sizes up to 60"W x 144"L
- 1.5" or 1.75" thick
- Catalyzed lacquer finish (two coats on top, one on bottom)
- Optional 180° bullnose front, backsplash



WB Manufacturing's full line of workbench tops has you covered!

Most Workbench Tops Available In:

12" Widths Up To 60"

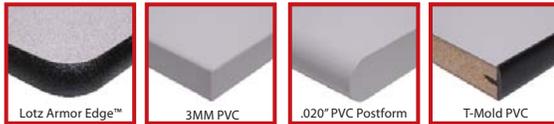


24" Lengths Up To 144"





Edge Options
(HPL shown above)



HIGH PRESSURE LAMINATE

Perfect for assembly and packing stations, our high pressure laminate tops are easy to clean and are resistant to mars, burns, stains, oils and most solvents. HP laminate tops are constructed with a phenolic or resin backer sheet to balance the construction and are also available with a chemical resistant surface.

specs

- Matte finish HPL or with particle board or MDF core and phenolic or resin backer
- Grey (shown) Wilsonart (std matte 60), Pionite, Nevamar and Formica colors available
- 3/4", 1.25", 1.625" or 1.75" thick
- Lotz Armor Edge™, 3mm, T-mold, HPL and PVC edges
- Optional 180° bullnose, modern, ergo or comfort front edge, 1.75" lumber core, backsplash, chemical resistant laminate

ESD LAMINATE

Perfect for assembly of electronic equipment, our Electro Static Dissipative laminate allows for the removal of static charges minimizing chance of damaging sensitive equipment. Laminate is easy to clean and resistant to mars, burns, stains, oils and most solvents. Our ESD laminate tops are constructed with a phenolic or resin backer sheet to balance the construction.

specs

- Matte finish high pressure ESD laminate with particle board core and phenolic or resin backer
- White, almond, gray or black
- 1.25", 1.625" or 1.75" thick
- HPL or .020" PVC edges
- Optional 180° bullnose, modern postformed or 3mm edge, 1.75" lumber core, backsplash



*Grounding Kits Available

*Two Kits are Recommended for Tops Greater than 72"

LAB TOPS

With high resistance to chemicals, humidity and abrasion, our standard 1" thick black phenolic resin tops provide the perfect surface for laboratory tops, shelves and panels.

specs

- 1" thick black phenolic resin
- Sizes up to 60"W x 144"L
- 1/8" eased radius corners and edges
- Field machinable
- Drilling available
- Optional backsplash, epoxy



Backsplash Available

STAINLESS STEEL

Ideal for automotive, industrial and laboratory applications. Our stainless steel (SS) tops provide a versatile and functional work surface. All SS tops feature welded and polished corners finished to match the grain.

specs

- 16-gauge, type 304 #4 grade brushed finish
- Welded and finished corners
- Particle board core
- Sizes up to 56"W x 144"L
- 1.625" standard thickness
- Optional drip edge, T-Mold, backsplash



Integrated Backsplash with Electrical and Data Ports, and Drip Edge Available

Industrial Tables

TORO TOUGH

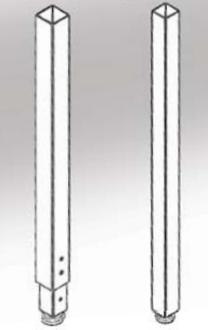
Fully Welded Adjustable
& Fixed Height Tables

When it has to be tough, it has to be Toro fully welded tables from WB Manufacturing. The heavy duty, 16-gauge, fully welded steel frame partnered with our flat panel tops is a combination tough enough for any shop application. Optional 3" casters and gussets make this table second to none and will last for years to come.



TOR9071-FX
(Shown with optional
casters and gussets)

Toro Table Leg Options



1.5" Square
Adjustable
-ADJ

1.5" Square
Fixed
-FX



Fully Welded Frame
and Legs for
Superior Strength



For Extra Support,
Add the Optional
Fully Welded Gussets



Optional 3"
Casters
with 300lbs
Capacity per
Caster

specs

- 1" x 2", 16-gauge steel apron
- Textured black powder-coating or smooth silver
- One piece welded frame and legs
- Choice of flat panel top
- Sizes up to 48"W x 96"L (varies by top)
- Nylon adjustable glides
- 14-gauge 1.5" square, 29" fixed or 1.5" square, 23.5"-37.5" adjustable height legs (BB top adjusts to 38"H)
- Optional 45° gusset & 3" casters

Choose the Frame and Top That Best Suits Your Needs!

Toro and Lobo Tables Available
with These Top Options:

Stainless 00 Series

Laminate 3MM 60 Series

Lotz Armor Edge™ 70 Series

Lab Top 80 Series

Hardwood 90 Series

Maple 90 Series -M

Build it your way. Just place the appropriate **series number** in the table sku to get the table you want with the top of your choice. See complete descriptions on page 7.



(Note: Casters raise table heights by 4")

We Can.

DESIGN. BUILD. DELIVER.



Frame and legs
available in
Textured Black
or Smooth Silver

LOBO HEAVY DUTY

Adjustable & Fixed Height Tables

The Lobo table is the leader in the industry when it comes to heavy-duty, all-purpose tables. With its 16-gauge steel frame and choice of three bolt-on leg options, the Lobo can adapt to any environment.

Ships Knocked Down to Save On Freight!

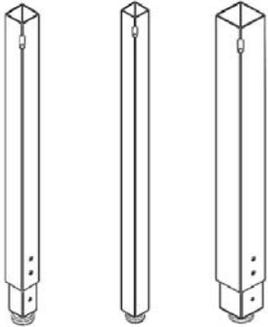
specs

- 1" x 2", 16-gauge steel apron
- Textured black powder-coating, choice of smooth silver
- Choice of flat panel top (see chart below)
- Sizes up to 48"W x 96"L (varies by top)
- Nylon adjustable glides, or optional casters
- 14-gauge 1.5" square, 29" fixed or 1.5" or 2" square, 23.5"-37.5" adjustable height legs (BB top adjust to 38"H)
- Ships knocked down to save on freight
- Optional corner gusset kit*, 3" casters, 50mm & 60mm dual wheel casters

QSLOB7071-ADJ-25



Lobo Table Leg Options

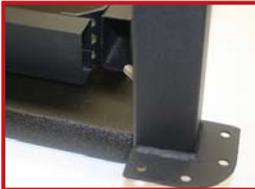


1.5" Square Adjustable -ADJ
1.5" Square Fixed -FX (Black Only)
2" Big Paw Adjustable -ARP (Black Only)

HPL Standard Laminate Color Options



***Corner Gusset Kit:**
Recommended for any Lobo (Toro) tables with intended table use heights greater than 36". If a caster option is selected, all tables larger than 30" x 72" and / or required a work surface height of 34+".



Legs Attach with 5/16" Bolt and four #10 Screws



Adjustable Legs Adjust in 1" increments



Optional 3" Casters
(Note: Casters raise table heights by 4")



Optional 2" (50mm) Dual Wheel Casters (2 w/o brake & 2 w/ brake)



Optional 2.375" (60mm) Dual Wheel Casters (2 w/o brake & 2 w/ brake)

Stainless 00 Series



Ideal for automotive, industrial and laboratory applications. Our stainless steel (SS) tops provide a versatile and functional work surface. All SS tops feature a particle board core, wrapped in stainless steel, with welded and polished corners finished to match the grain.

Laminate 3MM 60 Series



Laminate table tops feature 1.125" thick particle board core with an anti-gum phenolic backer. Laminate tops resist mars, stains, burns and most solvents. Durable 3mm PVC edge banding, radius corners. Choice of most Wilsonart matte finish laminates.

Lotz Armor Edge™ 70 Series



Laminate table tops feature 1.125" thick core of medium density fiberboard with an anti-gum phenolic backer. Moisture proof edge banding features Lotz Armor Edge™, a polyurea that will not separate from the core, radius corners. Choice of most Wilsonart matte finish laminates.

Lab Top 80 Series



The 1" black phenolic resin and epoxy lab tops have high resistance to chemicals, humidity and abrasions and are perfect for science classrooms or laboratories. All exterior corners and edges have 1/8" radius edge for comfort. Top is attached prior to shipping and all tables ship knocked down to save on freight expenses.

Hardwood 90 Series



Crafted from 1.75 face-glued hardwood strips sanded to a smooth finish for outstanding strength and quality appearance; finished with two coats of catalyzed lacquer on the top and side surfaces and one coat on the bottom. All exterior corners and edges have 1/8" radius edge for comfort.

Maple 90 Series-M



Crafted from 1.75 face-glued maple strips for a clean, uniform look. Sanded to a smooth finish for outstanding strength and quality appearance and finished with two coats of catalyzed lacquer on the top and side surfaces and one coat on the bottom. All exterior corners and edges have 1/8" radius edge for comfort.

Workbenches

TORO FULLY WELDED FRAME WORKBENCHES

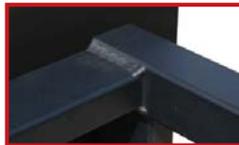
The Toro 16-gauge heavy-duty steel frame doubles as a table or workbench. As a workbench, it provides support for 1.625" thick stainless steel and 1.75" hardwood tops listed on pages 4 and 5. Optional 3" casters aid in the ease of movement when relocation of your workbench is necessary. Adjustable height legs raise benchtop to a comfortable position and nylon glides adjust for uneven floors.

specs

- 1" x 2", 16-gauge steel apron
- Textured black powder-coating or smooth silver
- 1.625" stainless or 1.75" hardwood top
- Sizes up to 48"W x 96"L
- 14-gauge 1.5" square, 29" fixed or 1.5" square, 23.5"-37.5" adjustable height legs (BB top adjust to 38"H)
- Nylon adjustable glides
- Optional 45° gussets and 3" casters



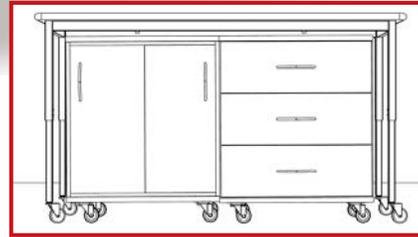
Hardwood or Stainless Steel (shown) Tops Available (See pages 4-5 for details)



Fully Welded Frame and Legs for Superior Strength

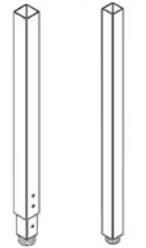


TOR0071-FX



Dock two laminate cabinets underneath your Toro workbench to create a complete workstation! Several cabinet configurations available.

Workbench Leg Options



1.5" Square Adjustable -ADJ
1.5" Square Fixed -FX

Workbenches also available with our Lobo frame featuring easy bolt-on legs; see page 9.

EXPANDABLE PRODUCTION TABLES

With finished corners, a concealed spline stringer and steel apron rails to protect the work surface, BigStuff® is ergonomic, comfortable and provides a smooth continuous work surface.

BigStuff's innovative design also gives you the flexibility to add additional sections from either end of the table, saving downtime and labor costs.

specs

- 96" length starter table
- Widths in 24", 36", 48", 60", 72"
- 48" length add-on kits
- 12-gauge, rolled-edge strip steel interlocking frame
- Slotted leg extensions adjusts between 33" and 37"H
- 1" thick WB Grey laminate top; .875" particle board core
- Electrostatic baked epoxy finish



BXT60

BXA60 (Outlined)

BigStuff
Tables BY WB MANUFACTURING

FULLY WELDED STOOLS

4- & 5-Legged Square Tube Adjustable & Fixed Height Stools

We produce fully welded steel stools built tough to withstand rigorous and demanding environments. Choose from the traditional 4-legged stool or WB Manufacturing's exclusive 5-legged stool. The additional fifth leg adds strength and stability and helps to prevent accidental tipping. Choose from 1.25" x 14" diameter round hardwood or Lotz Armor Edge™ seats in most laminates.

specs

- Black powder-coated or smooth silver 16-gauge, 1.25" square steel tube
- 3/8" MIG welded foot rest ring
- 3/8" threaded non-marring glides
- 14" round seat in hardwood or Lotz Armor Edge™ laminate
- Fixed height 18" or 24"
- Adjustable height 18" - 28" or 22" - 32"
- Optional fully welded backrest (4-legged stool only)

Stocked Laminate with Lotz Armor Edge™ and Hardwood Seat Choices for **Quick Ship** Delivery (When ordering, specify color code after item number)

HPL Standard Laminate Color Options



Extra Durable Lotz Armor Edge™ Laminate Seat



Face-Glued Hardwood Strips with Two-Coat Catalyzed Lacquer Finish



Fully Welded Frame and Legs



QSSTL7186-AJ



STL7186-AR-BZ

(Shown w/optional backrest)



STL7186-BW

The Best 5-Legged Stool in the Industry!



Fifth Leg for Extra Strength and Stability Helps Prevent Tipping



STL9186-AP

Lockers

LAMINATE LOCKERS

Built to withstand vigorous daily use in demanding environments. Stain and impact resistant TFL throughout. Spacious interior features shelves and hooks for ample storage. Choice of ten standard TFL laminates to enhance your environment. Lockers ship fully assembled.

specs

- Sides, backs and partitions 3/4" thick, 45-lb. density industrial grade particle board core
- Double sided TFL
- 3/4" TFL door with 3mm edge
- 1" matching TFL top with 3mm edge
- Inside cabinet levelers
- 6-point adjustable hidden hinge
- Deadbolt locks
- Integrated toe kick and finished back
- Available in nine TFL colors with matching edge banding



Great For Employee's Storage Needs



Allow 2-3 weeks



Two keys per locker and two master keys per order are provided. Add selected color code at the end of the item number.



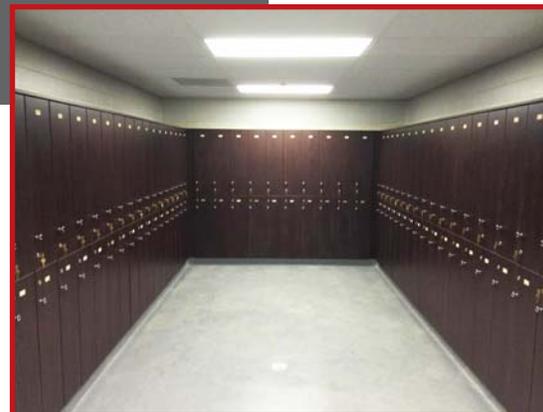
WOOD VENEER LOCKERS

Give your employees the warmth and durability of wood with wood veneer lockers from WB Manufacturing. A spacious interior features shelves and hooks for ample storage. Choice of three standard wood species to enhance your environment. Lockers ship fully assembled.

specs

- Sides, backs and partitions 3/4" thick, 45-lb. density industrial grade particle board core with white melamine and .5mm edge
- 3/4" MDF door with wood veneer on front and back with 3mm wood edge
- 6-point adjustable hidden hinge
- Deadbolt locks
- Ladder or applied plywood base
- Available in three wood species
- Call for stain options

Wood Veneer Species



Truck Country, WI

LOCKER BENCHES

Sturdy enough to support the toughest team, the smooth sanded surface provides a high-quality appearance. All edges and corners are radius cut for comfort, safety and a classic look.

specs

- 9.5", 12", 15", 18", 24" widths; up to 144"L
- Standard radius edge
- Two-coat catalyzed lacquer finish
- 16.25" tall round or trapezoid pedestals (stainless steel or almond) OR 2 black U legs and glides (sold separately)

ADA LOCKER BENCHES

Provide sturdy, attractive and handicap-accessible seating that meets the Americans with Disabilities Act. Our wall-mounted or floor-mounted bench supports become an integral part to any seating plan. Plus, the smooth bench allows easy access.

specs

- 1.25" thick face-glued hardwood
- 20"W x 42"L and 24"W x 48"L
- Standard radius edge
- Two-coat catalyzed lacquer finish
- 16"H 14-gauge steel pedestal in stainless steel or painted almond (sold separately)
- Optional bench kits and wall mount brackets (see Price Book)

PHENOLIC LOCKER BENCHES

With high resistance to humidity and abrasions, our phenolic locker benches are the perfect fit for any locker room. Includes 1" thick black phenolic resin on our stainless steel or almond pedestals.

specs

- 9.5" or 12" width by 36", 48", 60" 72", 96" or 120" lengths
- 1" thick black phenolic resin seat with 1/8" eased radius edge
- 16.25"H 14-gauge steel pedestal in almond or stainless steel (sold separately)
- Available as kits (see Price Book)

LAMINATE LOCKER BENCHES

Factory assembled using dowel construction, our 18" high laminate benches are 1" dual-sided thermal-fused laminate available in ten standard TFL colors with a 1" laminate seat. Or select a black laminate bench with a 1.25" thick butcher block seat.

specs

- 15", 20", 24" widths by 24", 36", 48" lengths
- Double-sided 1" TFL with matching 3mm edge band
- Two modesty panels
- Screw-in leveler glides
- 1" matching TFL seat in ten TFL colors (see lockers)
- Double-sided 1" black TFL with 1.25" butcher block seat



Tall Round & Trapezoid Pedestals are Available in Stainless Steel or Almond



LBS12048
(Shown with Stainless Steel Pedestals)



LBSMP18048U
(Shown with 2 Black U Legs & Glides)



LBSADA2042
(ADA Bench Seat Kit)



Available
Wall Mount Brackets



PLB12048
(Shown with Stainless Steel Pedestals - SSLP)



BBLB2448

LLB2448

Shelving



A. STANDARD SHELVING

Select from our standard high pressure or chemical resistant laminate shelves or phenolic shelving in sizes from 12" to 72". Choose from the classic, heavy-duty standards and brackets or the wall shelving brackets with horizontal rail and standards.

specs

- 1" HPL or chemical resistant laminate top side and HPL on bottom side or 1" black phenolic
- 12", 18", or 24" depths
- 24" - 72" lengths
- 3mm PVC edge

B. STAINLESS STEEL RETAINING ROD

To avoid injury to workers from falling containers, parts or books, select our safety shelving with 1/4" diameter stainless steel retaining rods.

specs

- 1" HPL or chemical resistant laminate top side in black or grey and HPL on bottom side or 1" black phenolic
- 12", 18" and 24" depths
- 24" - 72" lengths
- 3mm PVC edge
- Retaining rods on three sides standard

C. 2" SAFETY EDGE

Keep contents secure and contain spills with our 2" PVC safety edge shelving with micro-beveled corners. The particle board core is sealed with a .5mm edge to prevent moisture penetration.

specs

- Top side 1" HPL or chemical resistant laminate in black or grey
- Bottom side HPL
- Particle board core sealed with .5mm PVC edge banding prior to applying T-mold to prevent moisture penetration
- Black 2" 3mm T-mold PVC with micro-mitered corners and square edge on all four sides
- 12", 18" and 24" depths
- 24" - 72" lengths



2" T-Mold Edge Creates 1" Deep Safety Tray for Containing Spills



1/4" Round 1" Stainless Steel Retaining Rods



Brackets Allow for Screw Attachment (screws not included)



Durable 3mm Edge Banding



Bookend Brackets



Brackets and Standards also available.

SHELVING KITS

Over the counter or floor to ceiling shelving kits available.

specs

- 1" thick x 12"D HPL, chemical resistant laminate or phenolic
- 36", 48" and 60" lengths
- Three or four shelf kits
- With or without SS retaining rods
- 3mm PVC or 2" T-mold safety edge

Shelf Load Capacities:

(Overall shelving system rating will vary by size and number of shelves)

For every three running feet of shelving, it is recommended a third bracket be added (see Price Book). It is recommended that you consult with a building or plant engineer for proper installation of all shelving prior to installation.

CONFIGURED REplay® CABINET GROUPS

Quickly and easily convert any room with these pre-configured 6', 9' and 11' fully assembled REplay® cabinet groupings with ample storage for day-to-day office or breakroom supplies. Easy to install, each individual base cabinet is fully assembled and can be positioned anywhere you choose and repositioned or relocated to a different room as needs change. Choose from six pre-configured groups to fit your space and usage.

specs

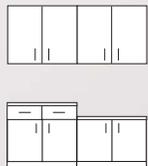
- Fully doweled 3/4" double-sided thermal fused laminate
- 1" top over 3/4" TFL subtop
- Fully doweled 1/2" white drawer box with 3/4" TFL front,
- 3/4" TFL doors
- 0.5mm PVC edge banding, 3mm PVC on doors, drawer fronts and countertop
- Integrated, fully-finished base with built-in levelers adjustable from inside cabinet
- TFL shelves (fixed are fully doweled, adjustable have four double-pin shelf clips)
- 6-point adjustable hinge
- Contemporary wire pulls



Standard TFL Color Options



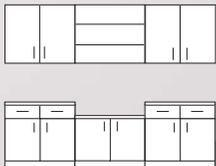
RCG4L - 6' Wall



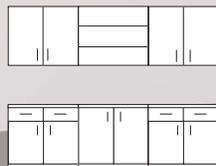
RCG4H - 6' Wall



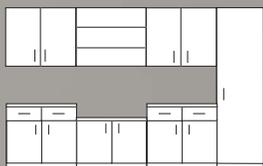
RCG6L - 9' Wall



RCG6H - 9' Wall



RCG7L - 11' Wall



RCG7H - 11' Wall



Base cabinets are 23"D x 36"W x 34"H or 26"H.
Wall cabinets are 14"D x 36"W x 30"H.
Tall cabinets are 28"D x 24"W x 84"H.





WB Mfg

Wisconsin Bench Manufacturing

